

Thank you for purchasing a Sealey product. Manufactured to a high standard this product will, if used according to these instructions and properly maintained, give you years of trouble free performance.

**⚠ IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. PLEASE KEEP INSTRUCTIONS SAFE FOR FUTURE USE.**

## 1. SAFETY INSTRUCTIONS

- ✓ Always distribute the load evenly over the surface of the bed.
- ✗ Do not overload the truck - see Specification.
- ✗ Do not leave unattended, especially when loaded, unless the wheels are chocked or the truck is otherwise secured.
- ✗ Do not use truck on uneven ground and do not run over curbs or steps - use a ramp.
- ✗ Do not allow others to ride on the truck.
- ✗ Do not use the truck if any part is damaged, paying particular attention to the wheels.
- ✗ Do not inflate the tyres more than 30p.s.i.

## 2. SPECIFICATION

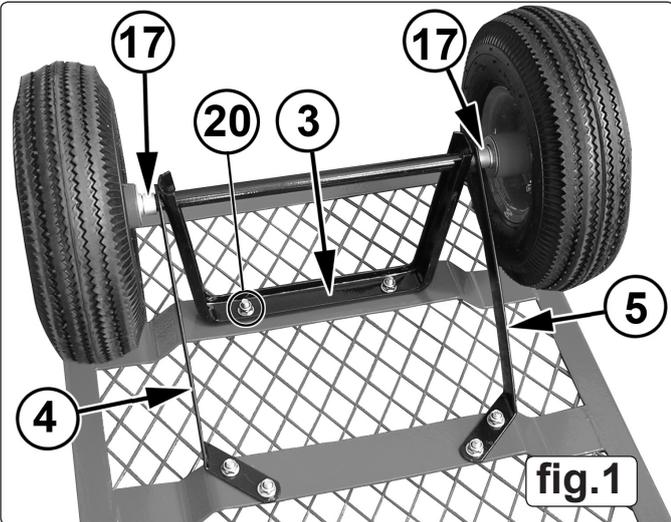
Model No. ....	<b>CST997.V2</b>
Max. Load. ....	.200kg
Tyre Diameter. ....	.250mm
Tyre Thickness. ....	.90mm
Depth of Cart. ....	.220mm
Cart Width. ....	.480mm
Cart Length. ....	.930mm
Overall Height. ....	.570mm

## 3. INTRODUCTION

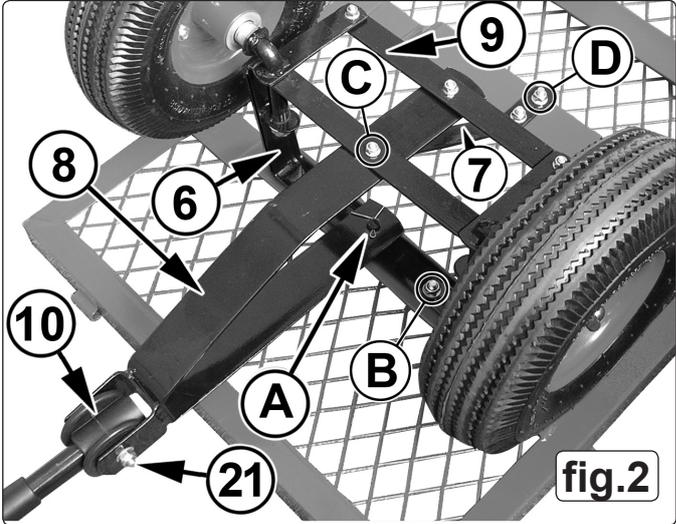
Heavy-duty steel with hinged mesh construction. Cushioned grip pull handle with smooth steering action for easy manoeuvrability. Steel centred pneumatic wheels allow transport over the toughest terrain. Drop-down sides, for easy loading, are also removable, allowing use as a flatbed for oversized items. Suitable for a variety of warehouse, office, garden and domestic hauling applications.

## 4. ASSEMBLY

- 4.1 Check contents against the parts list, if anything is missing or damaged contact your local Sealey dealer.
- 4.2 Turn the truck bed upside down and lay it on a level floor with something underneath it to prevent it being scratched.
- 4.3 Bolt the rear axle support (see fig.1-3) to the bed using two 8 x 20mm bolts, two washers and two 8mm nuts (see fig.1-20).
- 4.4 Slide one end of each rear axle brace (see fig.1-4&5) over the axle and bolt each one to the bed as indicated in fig.1 using two 8 x 20mm bolts, two washers and two 8mm nuts for each brace. Tighten all nuts securely.



- 4.5 Assemble the front support/steering assembly completely before bolting it to the bed.
- 4.6 Attach the steering link connector to the axle guides (see fig.2-9) using two 8 x 15 short shoulder bolts with matching nuts and washers. NOTE: Attach the steering link connector on the bed side of the axle guides.
- 4.7 Place the yoke (see fig.2-8) into position in the steering assembly ensuring that the short arm of the yoke drops onto the pivot pin in the centre of the front axle support (see fig.2-A). Secure in position using a cotter pin through the hole in the end of the pivot pin.
- 4.8 Bolt the long arm of the yoke to the steering link connector using one 8 x 15 short shoulder bolt with matching 6mm nut and washer.
- 4.9 Attach the centre front axle brace (see fig.2-7) to the steering assembly at point 'C'. Use the long shoulder bolt together with matching 6mm nut and washer.
- 4.10 Now bolt the whole steering assembly to the bed. Use two 8 x 20mm bolts to fix the front axle support at points 'B' x 2 and two 8 x 20mm bolts to fix the centre brace at point 'D'.

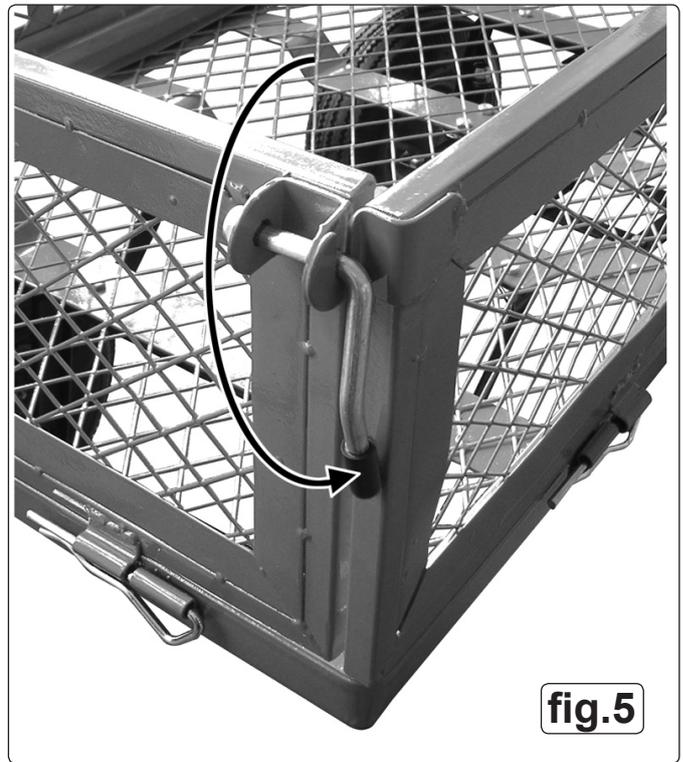


- 4.11 Slide wheel spacer bushings onto both the front and rear axles. Place a wheel onto each axle with the valve stem facing outwards. Place a plain washer onto each axle followed by spring washer and secure each wheel with a locking nut.
- 4.12 Turn the cart upright onto its wheels and attach the pull handle using the plastic coupling. Secure with the 8 x 60mm pull handle bolt, washer and nut.
- 4.13 Attach each hinged side-piece to the bed using the quick release pins provided (See fig.4-A). Attach the side with the cut out portion to the handle end of the bed. (See fig.3)



**fig.3**

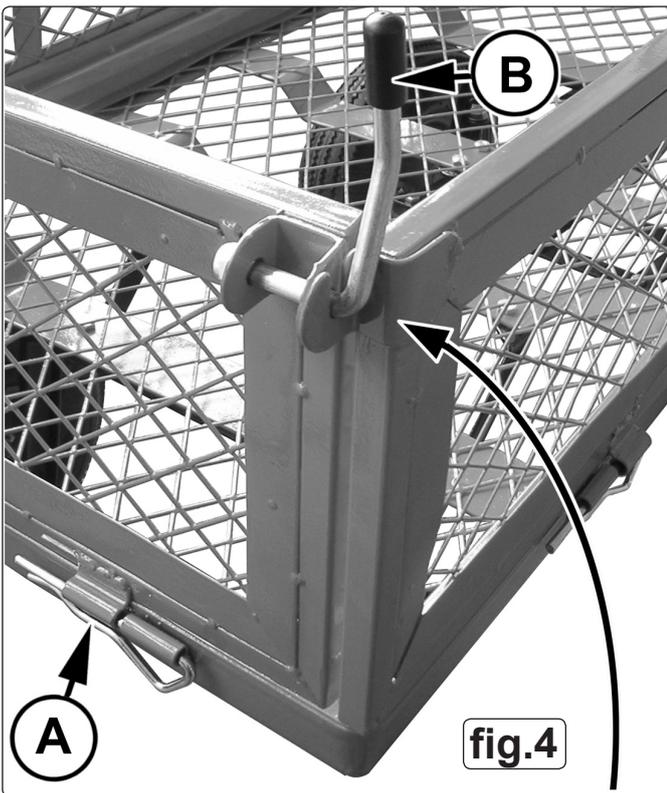
4.14 To raise and lock the sides of the truck lift one end-piece first and move the locking handle (see fig.4-B) into the vertical position. Raise the adjacent side-piece so that the locking handle passes through the slotted tongue on the side-piece. Now swing the handle downwards to lock the side-piece in position (see fig.5). Repeat the process for all four corners so that the truck is assembled as shown in fig.6.



**fig.5**

**5. TRUCK OPERATION**

- 5.1 Check tyre pressures on the truck on a regular basis. Do not inflate above 30psi.
- 5.2 Do not overload the truck and ensure that the load is evenly distributed before setting off.
- 5.3 When towing the truck proceed at a safe speed especially at corners where there could be a danger of the load shifting.
- 5.4 When using as a flat bed truck do not transport loads with an excessive overhang.
- 5.5 Extra care should be taken on inclined surfaces.
- 5.6 If the truck is loaded and left unattended the wheels should be chocked.
- 5.7 Where there is a curb or step a ramp should be used.
- 5.8 When using as a flat bed truck remove all sides so as not to restrict the turning circle.



**fig.4**



**fig.6**

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.  
**IMPORTANT:** No liability is accepted for incorrect use of this product.  
**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.  
**INFORMATION:** For a copy of our catalogue and latest promotions call us on 01284 757525 and leave your full name, address and postcode.