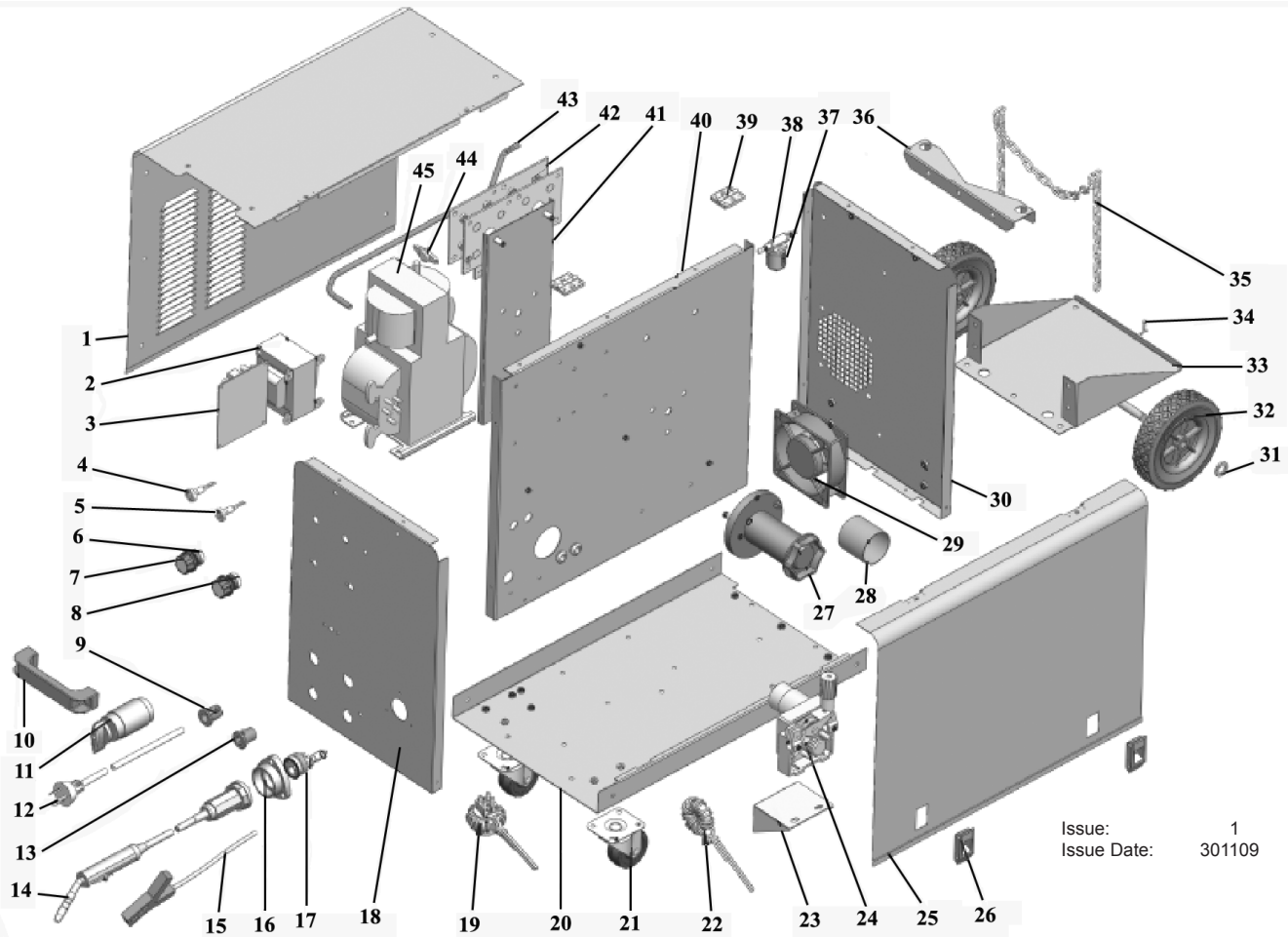




PARTS MANUAL
**MIG WELDER 180Amp WITH
EURO TORCH 230V**

STOCK CODE
S0863



Issue: 1
Issue Date: 301109

ITEM	PART NO	DESCRIPTION	ITEM	PART NO	DESCRIPTION
1	S0863.01	PANEL, LEFT HAND SIDE	24	S0863.24	WIRE FEED MOTOR
2	S0863.02	CONTROL TRANSFORMER	25	S0863.25	RIGHT SIDE PANEL
3	S0863.03	CONTROL PCB	26	S0863.26	DOOR LATCH
4	S0863.04	INDICATOR (GREEN)	27	S0863.27	SPOOL HOLDER
5	S0863.05	INDICATOR (YELLOW)	28	S0863.28	SPOOL SPACER
6	S0863.06	POTENTIOMETER	29	S0863.29	FAN
7	S0863.07	POTENTIOMETER KNOB	30	S0863.30	BACK PANEL
8	S0863.08	POTENTIOMETER (c/w SWITCH)	31	S0863.31	WASHER
9	S0863.09	CABLE HOLDER	32	S0863.32	WHEEL
10	S0863.10	HANDLE	33	S0863.33	GAS CYLINDER HOLDER
11	S0863.11	SWITCH	34	S0863.34	PIN
12	S0863.12	POWER LEAD	35	S0863.35	CHAIN
13	S0863.13	CABLE HOLDER	36	S0863.36	GAS CYLINDER BRACKET
14	S0863.14	MIG TORCH	37	S0863.37	GAS CONNECTOR
15	S0863.15	EARTH CABLE	38	S0863.38	GAS VALVE
16	S0863.16	TORCH HOLDER	39	S0863.39	HINGE (PLASTIC)
17	S0863.17	EURO CONNECTOR	40	S0863.40	MIDDLE BOARD
18	S0863.18	FRONT PANEL	41	S0863.41	SPOOL HOLDER BOARD
19	S0863.19	EMC	42	S0863.42	RECTIFIER
20	S0863.20	BOTTOM	43	S0863.43	GAS HOSE
21	S0863.21	CASTOR	44	S0863.44	THERMAL RELAY
22	S0863.22	WIRE DRIVE ASS'Y	45	S0863.45	MAIN TRANSFORMER
23	S0863.23	WIRE FEED PLATE			

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.
IMPORTANT: No liability is accepted for incorrect use of this equipment. **WARRANTY:** Guarantee 12 months from purchase date, proof of which will be required for any claim.