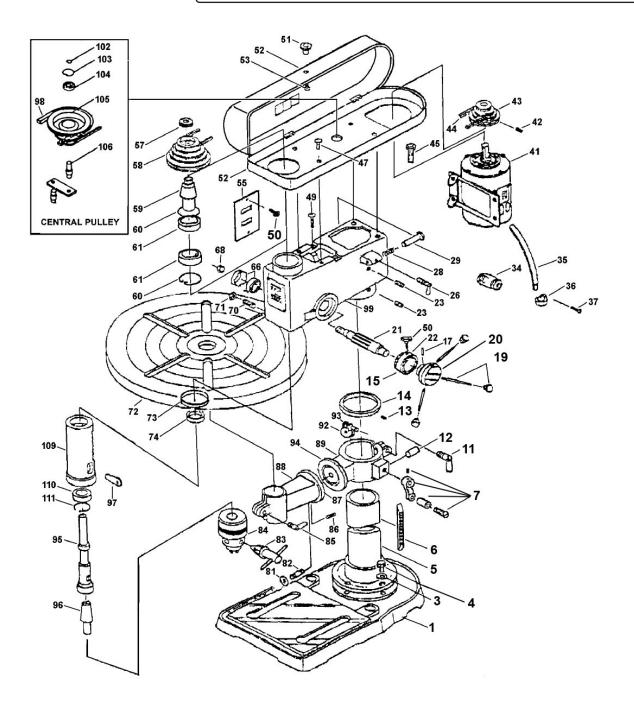


Parts Information: Pillar Drill Bench 16-Speed 960mm Height 550W/230V Model No: GDM120B



NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice. IMPORTANT: No liability is accepted for incorrect use of product. Spare parts must be fitted by a competent person WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

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Parts Information: **Pillar Drill Bench 16-Speed 960mm Height 550W/230V Model No: GDM120B**

| Item | Part No. | Description | Item | Part No. | Description |
|------|------------|--|------|--------------|-------------------------------------|
| 1 | GDM120B/01 | Base | 60 | GDM120B/60 | C-ring |
| 3 | GDM120B/03 | Washer | 61 | B/6204Z | Bearing |
| 4 | GDM120B/04 | Screw | 66 | GDM120B/66 | Cap & spring assembly |
| 5 | GDM120B/05 | Column c/w holder | 68 | NLN12.UNF | Nyloc Nut 1/2" UNF Zinc |
| 6 | GDM120B/06 | Rack | 70 | GDM120B/70 | Screw |
| 7 | GDM120B/07 | Handle assembly | 71 | GDM120B/71 | Nut |
| 11 | GDM120B/11 | Bolt, clamp | 72 | GDM120B/72 | Table |
| 12 | GDM120B/12 | Shaft | 73 | GDM120B/73 | Washer |
| 13 | GDM120B/13 | Rd head machine screw 1/4 x 5/8" | 74 | B/6203Z | Bearing |
| 14 | GDM120B/14 | Collar, rack | 81 | GDM120B/81 | Washer |
| 15 | GDM120B/15 | Sleeve, scale | 82 | GDM120B/82 | Screw |
| 17 | GDM120B/17 | Pin | 83 | GDM92B/44 | Chuck key |
| 19 | GDM120B/19 | Handle & knob | 84 | PDM170F-2-08 | Chuck j3 1-16mm |
| 20 | GDM120B/20 | Base, handle | 85 | GDM120B/85 | Bolt,clamp |
| 21 | GDM120B/21 | Pinion, feed | 86 | GDM120B/86 | Screw |
| 22 | GDM120B/22 | Scale | 87 | GDM120B/87 | Zero mark |
| 23 | GDM120B/23 | Screw, set | 88 | GDM120B/88 | Arm, table |
| 26 | GDM120B/26 | Screw, knob | 89 | GDM120B/89 | Bracket, table with gear |
| 28 | GDM120B/28 | Spring | 92 | GDM120B/92 | Gear |
| 29 | GDM120B/29 | Rod | 93 | GDM120B/93 | Worm |
| 34 | GDM120B/34 | Relief, strip | 94 | GDM120B/94 | Scale, angle |
| 35 | GDM120B/35 | Cord | 95 | GDM120B/95 | Spindle |
| 36 | GDM120B/36 | Clamp | 96 | GDM90-200/71 | Taper arbor |
| 37 | GDM120B/37 | Screw | 97 | GDM120B/97 | Wedge |
| 41 | GDM120B/41 | Motor (370w max noload, 550w max load) | 98 | V/M22/M24 | Belt (ID 560/ID600) |
| 42 | GDM120B/42 | Screw, set | 99 | GDM120B/99 | Frame, head |
| 43 | GDM120B/43 | Pulley, motor | 102 | GDM120B/102 | Shaft, lock ring |
| 44 | V/M22/M24 | Belt (ID 560/ID600) | 103 | GDM120B/103 | Ring,lock pulley |
| 45 | GDM120B/45 | Screw | 104 | B/6201Z | Bearing |
| 47 | GDM120B/47 | Screw | 105 | GDM120B/105 | Pulley, central |
| 49 | GDN120B/49 | Screw | 106 | GDM120B/106 | Shaft assembly |
| 50 | GDM120B/50 | Screw | 109 | GDM120B/109 | Quill |
| 51 | GDM120B/51 | Knob | 110 | B/6201Z | Bearing 6201z |
| 52 | GDM120B/52 | Pulley guard cover | 111 | GDM120B/111 | Ring |
| 53 | GDM120B/53 | Screw | | DPG95 | Drill Press Guard 55mm (Not Shown) |
| 55 | SM1311.66 | Switch | | MA10/55 | Wood Mortising Attachment 55mm with |
| 57 | GDM120B/57 | Nut |] | | Chisels (Not Shown) |
| 58 | GDM120B/58 | Pulley, spindle | ┨ | PDM170F-4-15 | Switch (Not Shown) |
| 59 | GDM120B/59 | Sleeve,driving taper |] | GDM250F/068 | Switch, box type (Not Shown) |
| | | | | SDM120/65 | Plate, switch (Not Shown) |

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