



INSTRUCTIONS FOR
MICROMETER TORQUE WRENCH
1/2" SQ. DRIVE BLACK SERIES
MODEL NO: **AK624B**

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

IMPORTANT: PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to
instruction
manual

1. SAFETY

- ✓ Ensure all workshop safety rules, regulations, and conditions are complied with when using torque wrench.
- ✓ Maintain the wrench in good condition and replace any damaged or worn parts. *Use genuine parts only. Non-authorized parts may be dangerous and will invalidate the warranty.*
- ✓ The wrench is a precision tool, **DO NOT** abuse it.
- ✓ Maintain correct balance and footing. Ensure the floor is not slippery and wear non-slip shoes.
- ✓ Keep children and unauthorised persons away from the working area.
- ☐ **WARNING! DO NOT** use the wrench if damaged or thought to be faulty. (Contact Service Agent).
- ✗ **DO NOT** drop or throw the wrench.
- ✗ **DO NOT** use wrench unless you have been instructed in its use by a qualified person.
- ✗ **DO NOT** use any cleaner which might affect the high pressure grease with which the wrench it is packed.
- ✓ After use adjust to lowest torque setting (but not below), clean and store in a safe, dry, childproof location.

2. INTRODUCTION

Heat treated steel ratchet head. Fully hardened and tempered. Electrodeposition finish for corrosion resistance. Calibration tolerance in accordance with BS EN ISO 6789:2003. Every wrench is tested and supplied with an individually numbered test certificate. Micrometer type torque range adjustment with scale graduated in both Nm and lb.ft. flip reverse ratchet mechanism. Supplied in storage case.

3. SPECIFICATION

Model no: AK624B
Drive: 1/2"sq.
Length: 465mm
Range: 27-204Nm (20-150lb.ft)

4. OPERATION

- 4.1. Hold torque wrench in one hand so that required scale (lb.ft or Nm) is uppermost and visible.
- 4.2. Turn knurled lock screw at end of handle anticlockwise to unlock knurled adjusting grip.
- 4.3. Turn adjusting grip to select torque setting as follows:
 - Required setting - 56lb.ft
 - Turn grip until top edge of grip is level with the 50lb.ft line on the handle scale and the zero graduation on the grip is aligned with the centre line of the handle scale.
 - Rotate the handle further, clockwise, until the '6' graduation on the grip is aligned with the centre line to give a setting of $50 + 6 = 56\text{lb.ft}$.

Note: If using the Nm scale then each division on the grip graduation is equivalent to 1.36Nm.
Therefore to set wrench at 100Nm:

 - Turn grip until top edge of grip is level with the 94.9Nm line on the handle scale and the zero graduation on the grip is aligned with the centre line of the handle scale.
 - Rotate the handle further, clockwise, until the '4' graduation on the grip is aligned with the centre line to give a setting of $94.9 + (4 \times 1.36) = 94.9 + 5.44 = 100.34\text{Nm}$.
- 4.4. Tighten the knurled lock screw at the end of the handle to prevent accidental alteration of the setting.
- 4.5. When tightening the nut/bolt you will feel and hear the wrench mechanism click when the set torque is reached. Immediately stop applying force to the wrench to avoid over tightening the nut/bolt. The torque wrench will reset ready for the next application.

Note: If the torque wrench has not been used for some time, operate it a few times, at a low setting, to ensure all internal parts are coated in grease.

5. RECALIBRATION

- 5.1. In order to ensure continued accuracy, the torque wrench should be recalibrated annually and after any impact or other misuse. Contact a NAMAS accredited laboratory.

TORQUE WRENCH CALIBRATION CERTIFICATE

Model No: AK624B

Serial Number & Certificate Number			
Test Machine Serial Number			
Tested by		Date	
Model No	Tolerance + 4% of Test Load		
AK624B	Test %	Test Load Nm	Minimum Maximum
Minimum Nm	125%	254	Test Reading Nm
27.1	20%	62	Completed
Maximum Nm	60%	133	
203.5	100%	204	
			59.9 64.9
			127.6 138.3
			195.4 211.6

Environmental Protection



Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain off any fluids (if applicable) into approved containers and dispose of the product and the fluids according to local regulations.

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of this product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.



Sole UK Distributor, Sealey Group.
Kempson Way, Suffolk Business Park,
Bury St. Edmunds, Suffolk.
IP32 7AR



01284 757500



01284 703534



www.sealey.co.uk



sales@sealey.co.uk